

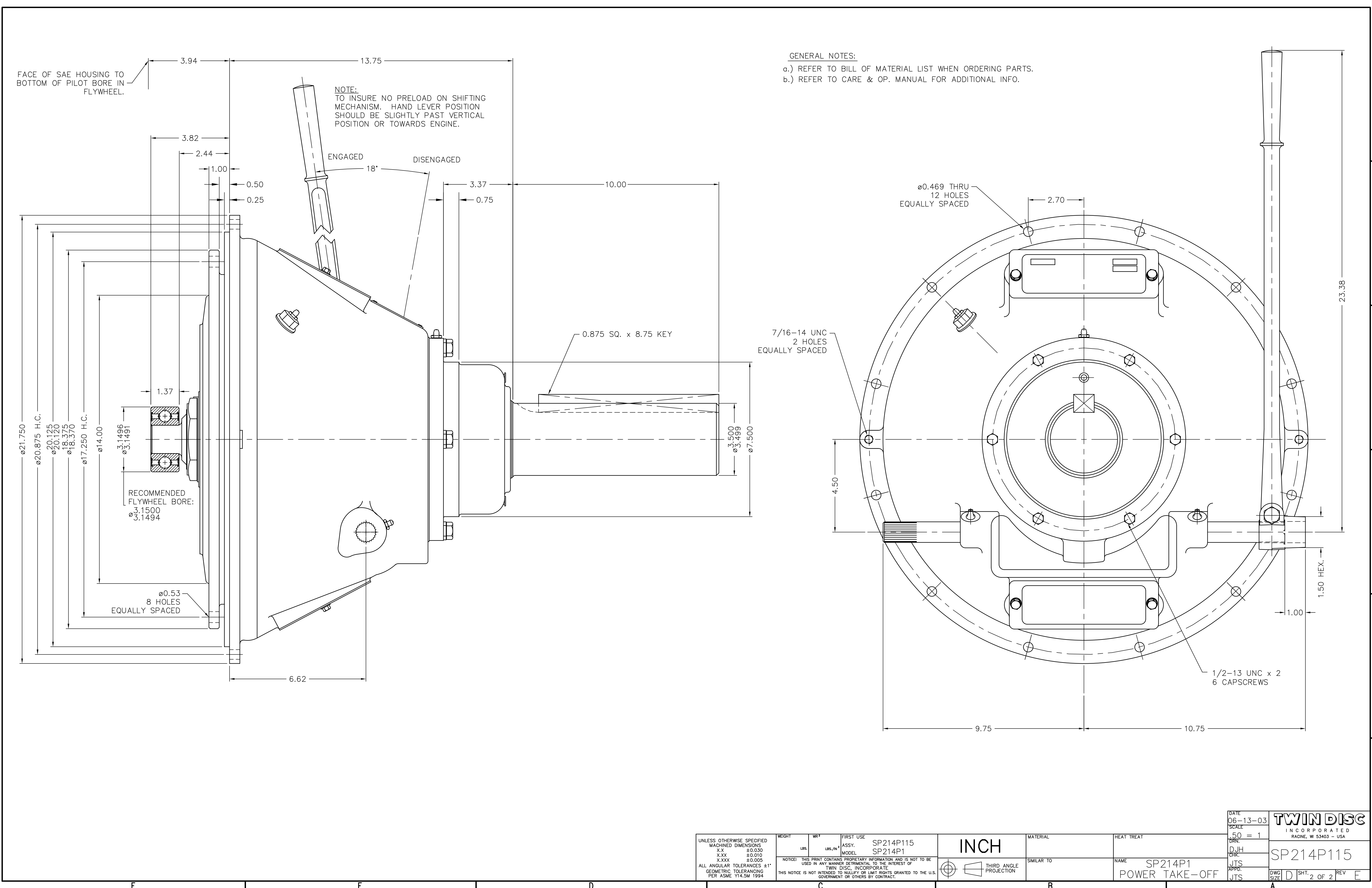


***For Your Convenience: This Twin Disc
File Is Shared By Diesel Parts Direct***



YOUR ONE STOP SUPERSTORE FOR DIESEL ENGINE PARTS

SHOP NOW



GENERAL NOTES:

- a.) REFER TO BILL OF MATERIAL LIST WHEN ORDERING PARTS.
b.) REFER TO CARE & OP. MANUAL FOR ADDITIONAL INFO.

NOTE:
TO INSURE NO PRELOAD ON SHIFTING
MECHANISM. HAND LEVER POSITION
SHOULD BE SLIGHTLY PAST VERTICAL
POSITION OR TOWARDS ENGINE.

ENGAGED 18°
DISENGAGED

0.875 SQ. x 8.75 KEY

7/16-14 UNC
2 HOLES
EQUALLY SPACED

ø0.469 THRU
12 HOLES
EQUALLY SPACED

1/2-13 UNC x 2
6 CAPSCREWS

1.50 HEX.

UNLESS OTHERWISE SPECIFIED
MACHINED DIMENSIONS
X.X ±0.030
X.XX ±0.010
X.XXX ±0.005
ALL ANGULAR TOLERANCES ±1°
GEOMETRIC TOLERANCING
PER ASME Y14.5M 1994

WEIGHT

WR²

FIRST USE

SP214P115
ASSY.
MODEL

INCH

MATERIAL

HEAT TREAT

DATE
06-13-03
SCALE
1/50 = 1
DRN.
DJH
CHK.
JTS
APPD.
JTS

TWIN DISC
INCORPORATED
RACINE, WI 53403 - USA

SP214P115

DWG SIZE D SHT. 2 OF 2 REV E

NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE
USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF
TWIN DISC, INCORPORATE
THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S.
GOVERNMENT OR OTHERS BY CONTRACT.

THIRD ANGLE
PROJECTION

SIMILAR TO

NAME
SP214P1
POWER TAKE-OFF