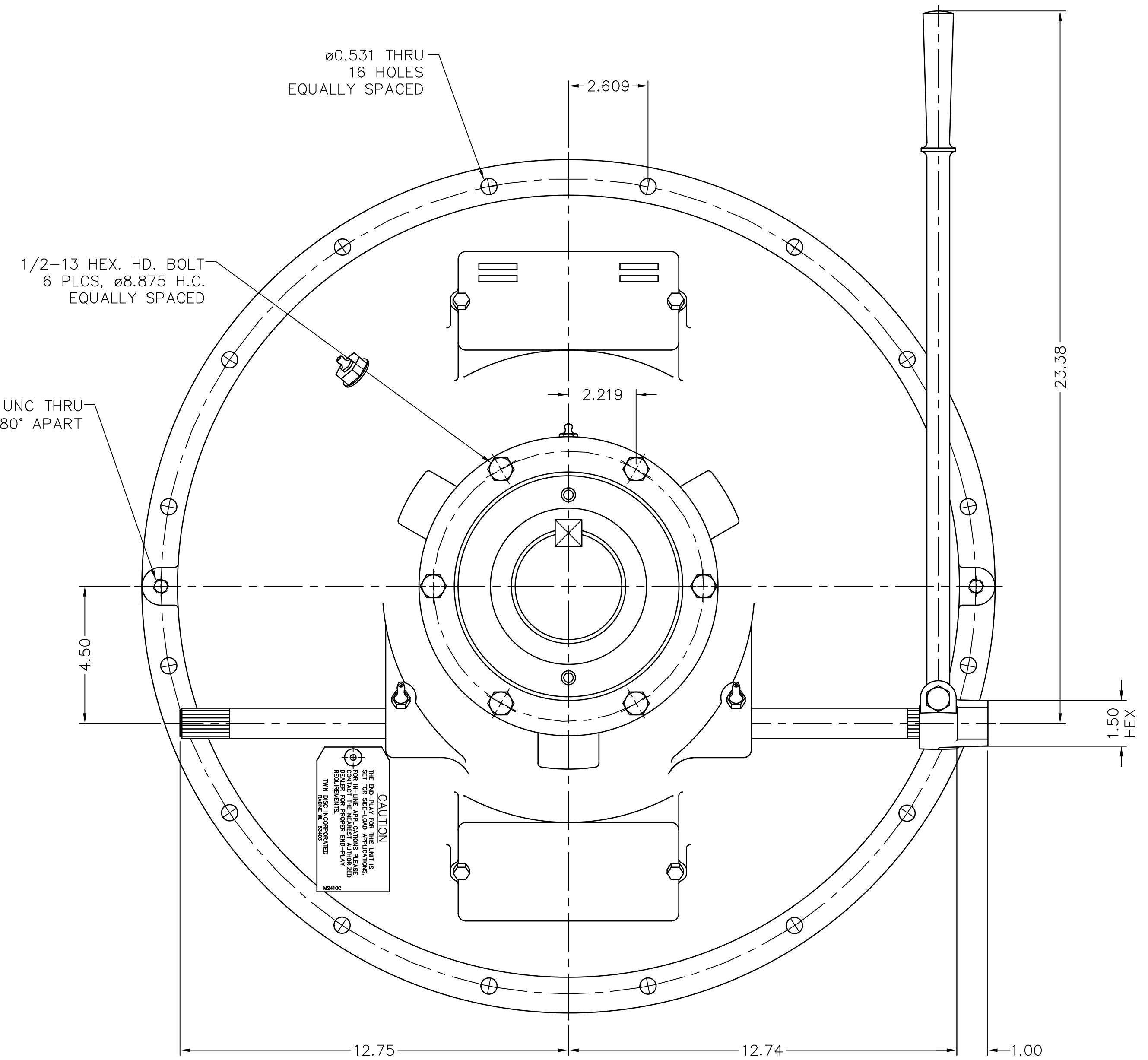
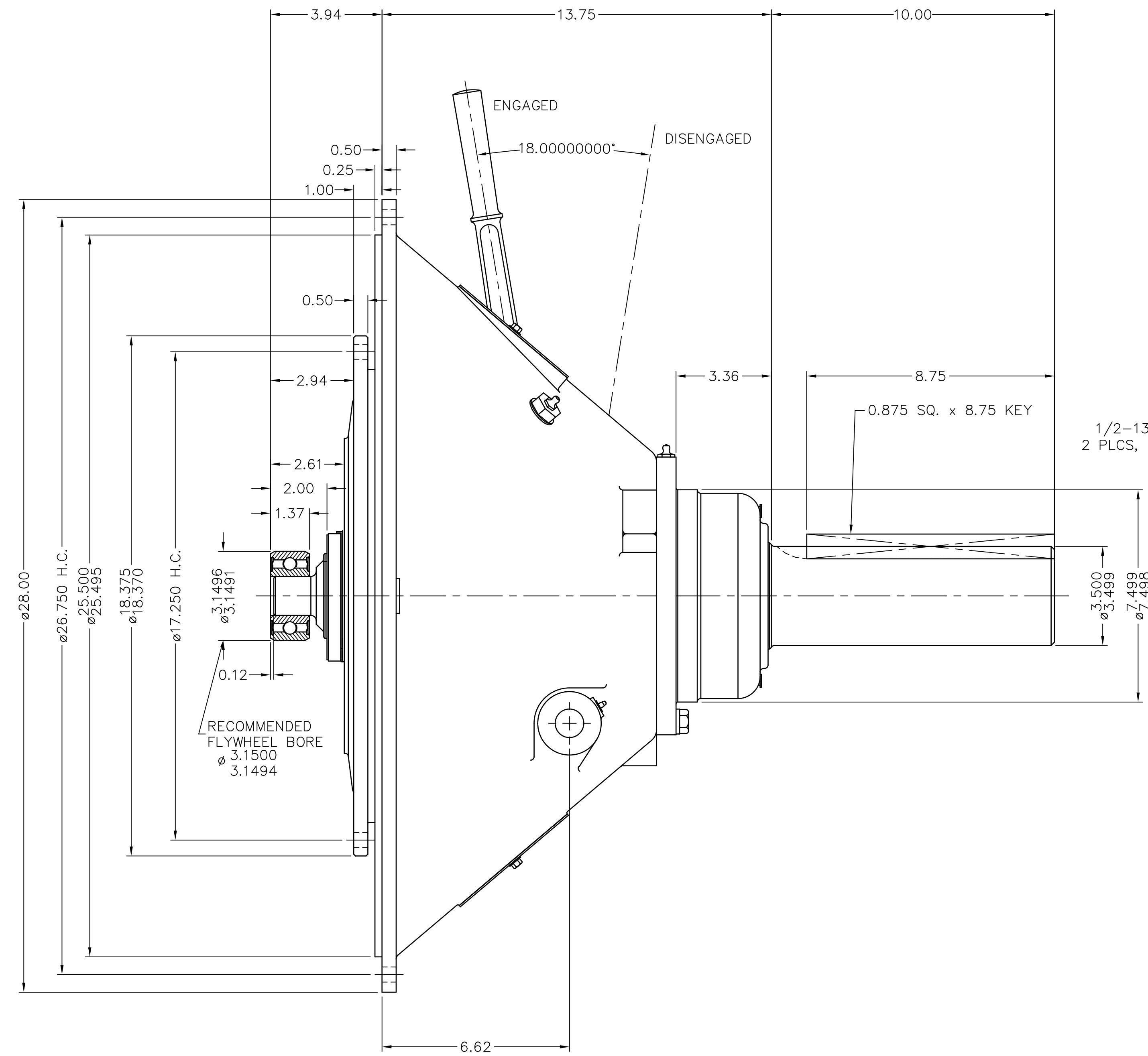


NOTE:
 TO INSURE NO PRELOAD ON SHIFTING
 MECHANISM. HAND LEVER POSITION IN THE
 ENGAGED POSITION SHOULD BE VERTICAL OR
 SLIGHTLY OVER CENTER OF DISENGAGED
 POSITION.



GENERAL NOTES:

- a.) REFER TO BILL OF MATERIALS LIST WHEN ORDERING PARTS.
- b.) REFER TO CARE & OP. MANUAL FOR ADDITIONAL INFO.
- c.) INSTALLER SUPPLIED SUPPORT PLATE MUST BE USED.
- d.) FACE OF SAE HOUSING TO BOTTOM OF PILOT BORE IN FLYWHEEL.

UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X.X ±0.030 X.XX ±0.010 X.XXX ±0.005 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	WEIGHT	MR ²	FIRST USE	INCH	MATERIAL	HEAT TREAT	DATE 05-08-06	TWIN DISC INCORPORATED RACINE, WI 53403 - USA	
	LBS.	LBS./IN ²	ASSY. SP214P0018 MODEL SP214P0		SIMILAR TO X9803	NAME SP214P0 POWER TAKE OFF	SCALE .38 = 1		
NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATED. THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.				THIRD ANGLE PROJECTION			DRN. D.J.H.	SP214P008	
						CHK. J.T.S.	DWG SIZE D		SHT. 2 OF 2

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