

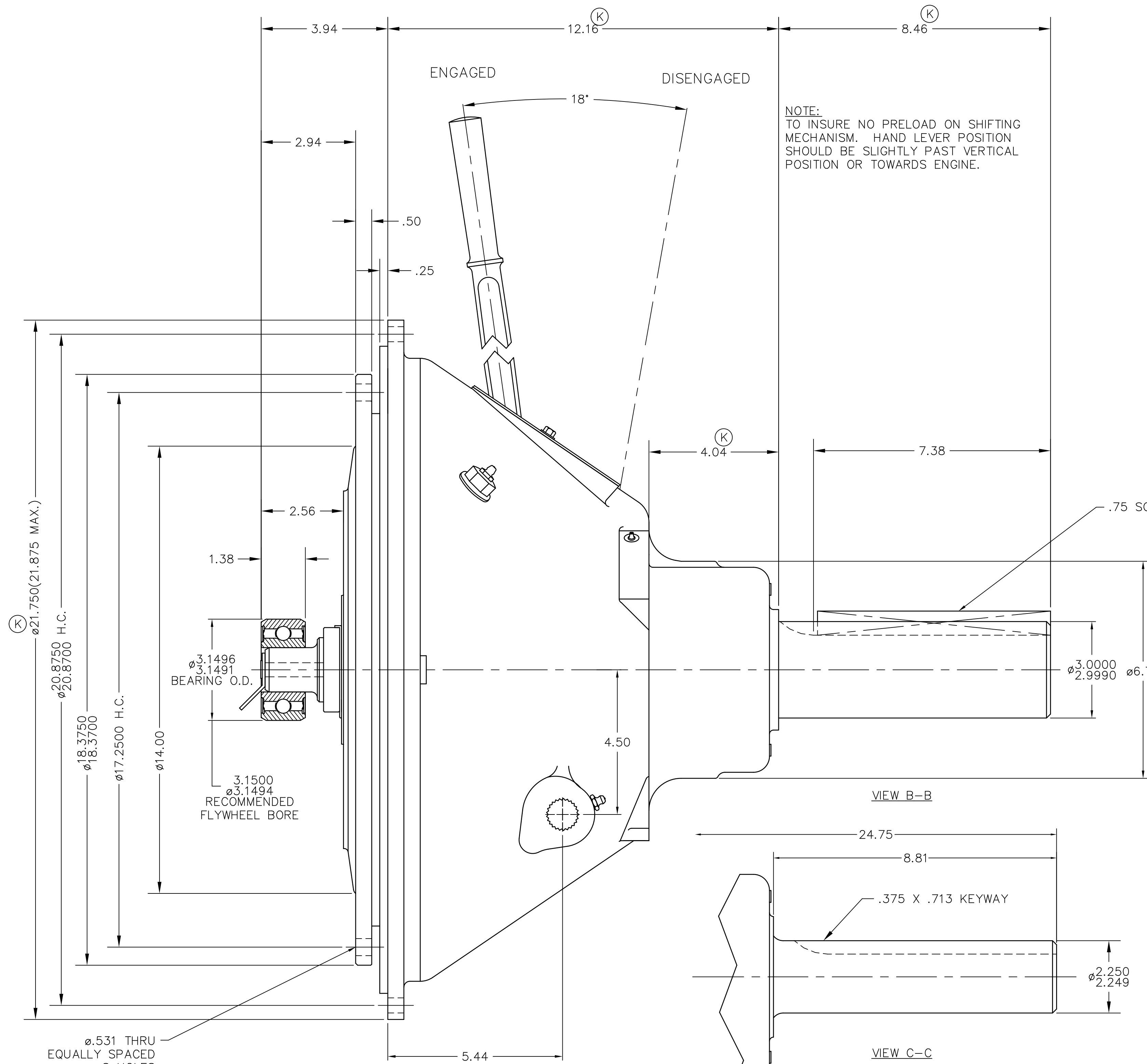


***For Your Convenience: This Twin Disc
File Is Shared By Diesel Parts Direct***



YOUR ONE STOP SUPERSTORE FOR DIESEL ENGINE PARTS

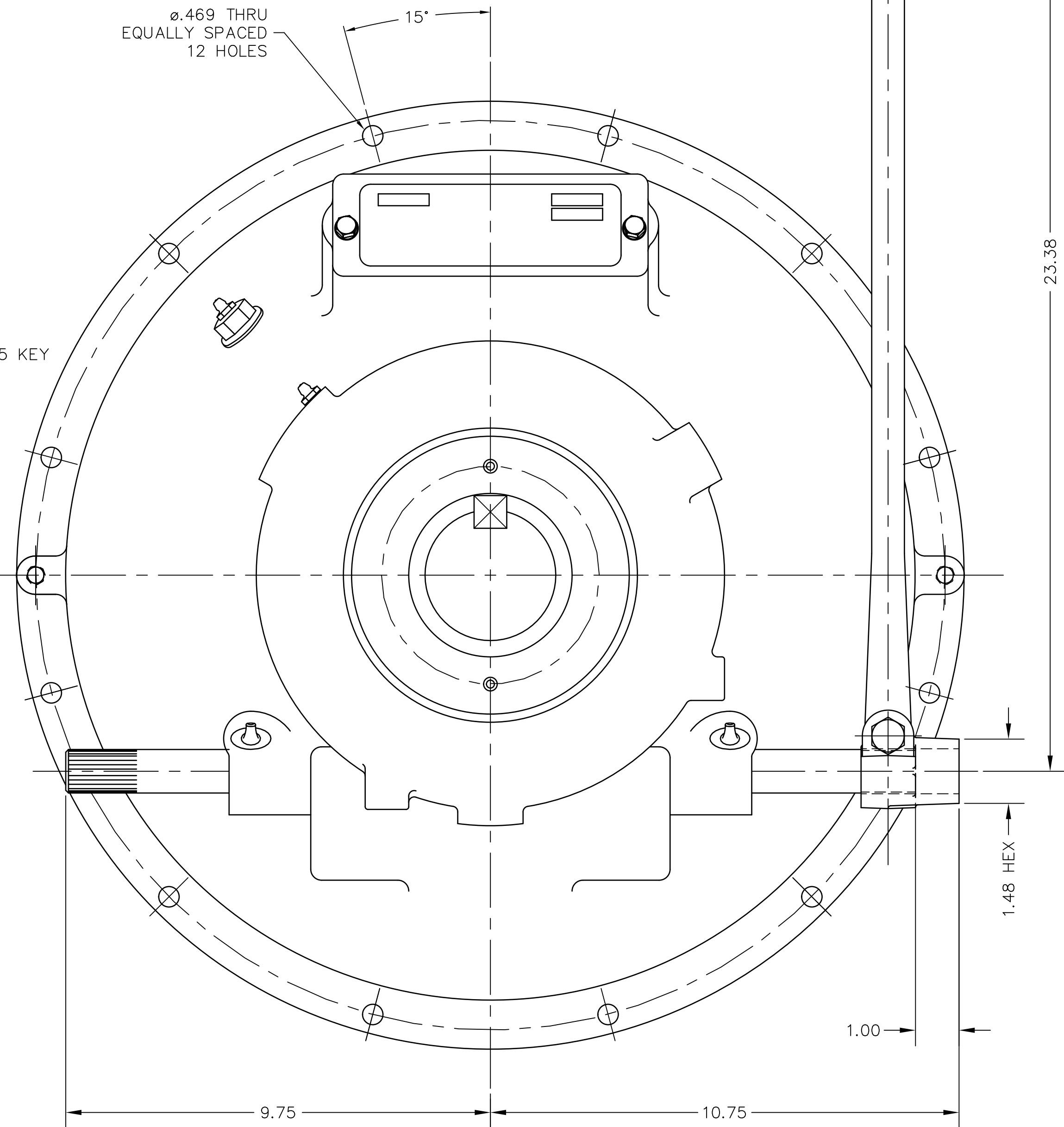
SHOP NOW



NOTE:
TO INSURE NO PRELOAD ON SHIFTING
MECHANISM. HAND LEVER POSITION
SHOULD BE SLIGHTLY PAST VERTICAL
POSITION OR TOWARDS ENGINE.

GENERAL NOTES:

- a.) REFER TO BILL OF MATERIAL LIST WHEN ORDERING PARTS.
b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.
c.) PILOT BEARING IS INSTALLED BY CUSTOMER AT THESE DIMENSIONS.



NOTES:
DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY

* = MODELS OBSOLETE FOR
PRODUCTION PER ECNWF-23731

** = MODEL OBSOLETE FOR
PRODUCTION PER ECNWF-75027

REDRAWN AND REVISED
REPLACES DRAWING DATED 12/13/93.

NOTICE: THIS PRINT CONTAINS
PROPRIETARY INFORMATION AND IS
NOT TO BE USED IN ANY MANNER
DETRIMENTAL TO THE INTERESTS OF
TWIN DISC, INCORPORATED
RACINE, WI 53403 - USA
THIS NOTICE IS NOT INTENDED
TO NULLIFY OR LIMIT RIGHTS
GRANTED TO THE U.S. GOVERNMENT
OR OTHERS BY CONTRACT.

MATERIAL

HEAT TREAT

SURFACE TREATMENT

WEIGHT

LBS.

LBS. IN

NAME

SP114P1

PTO

THIRD ANGLE
PROJECTION
SIMILAR TO

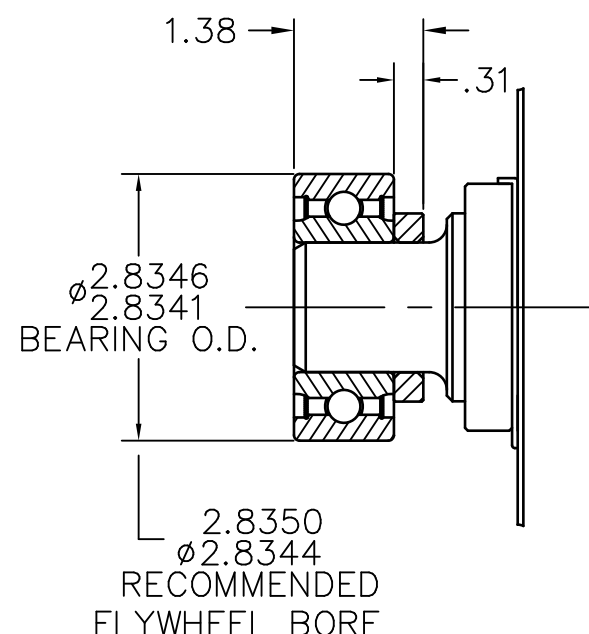
UNLESS OTHERWISE SPECIFIED
MACHINED DIMENSIONS
X.X ±0.030
X.XX ±0.010
X.XXX ±0.005
ALL ANGULAR TOLERANCES ±1°
GEOMETRIC TOLERANCING
PER ANSI Y14.5M 1982

DATE
05-31-00
SCALE
.50 = 1
DRN.
DJH
CHK.
RSL
APPD.
JTS

TWIN DISC
INCORPORATED
RACINE, WI 53403 - USA

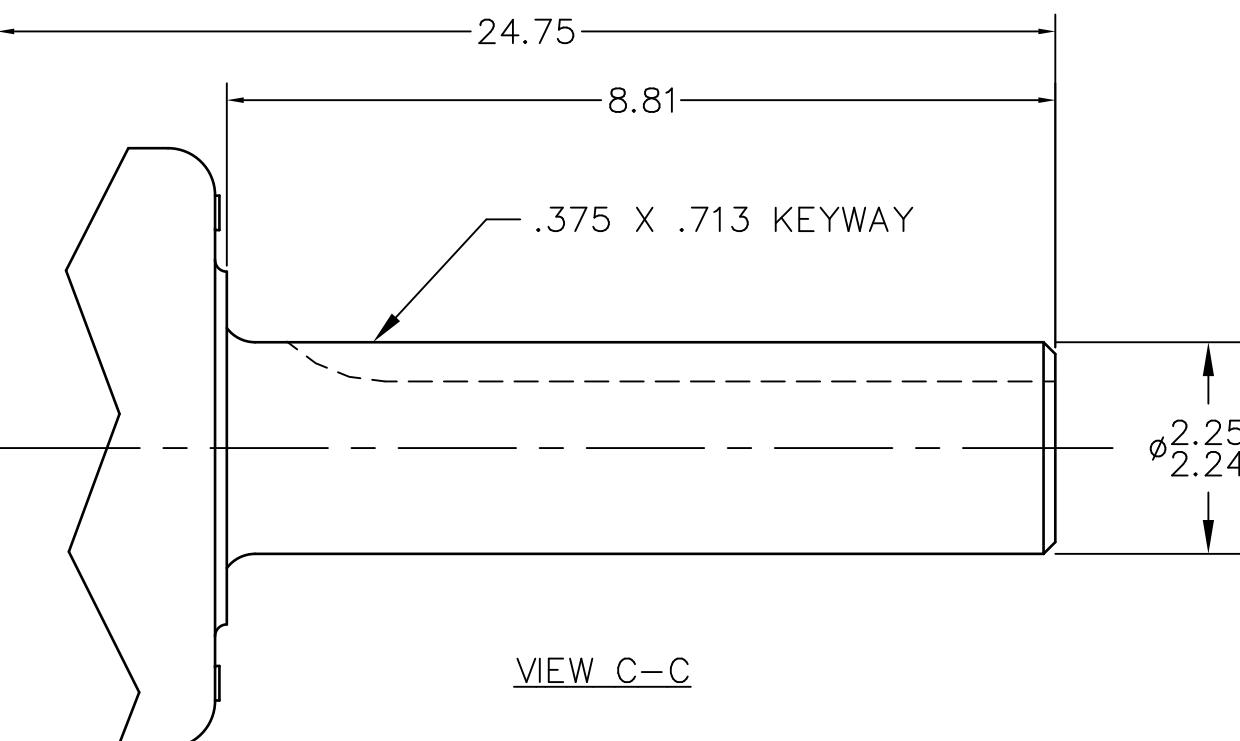
SP114P101
SP114P104
SP114P106*
SP114P107*
SP114P108*
SP114P109
SP114P111**
SP114P114
SP114P118

SHEET 2 OF 2 REV K

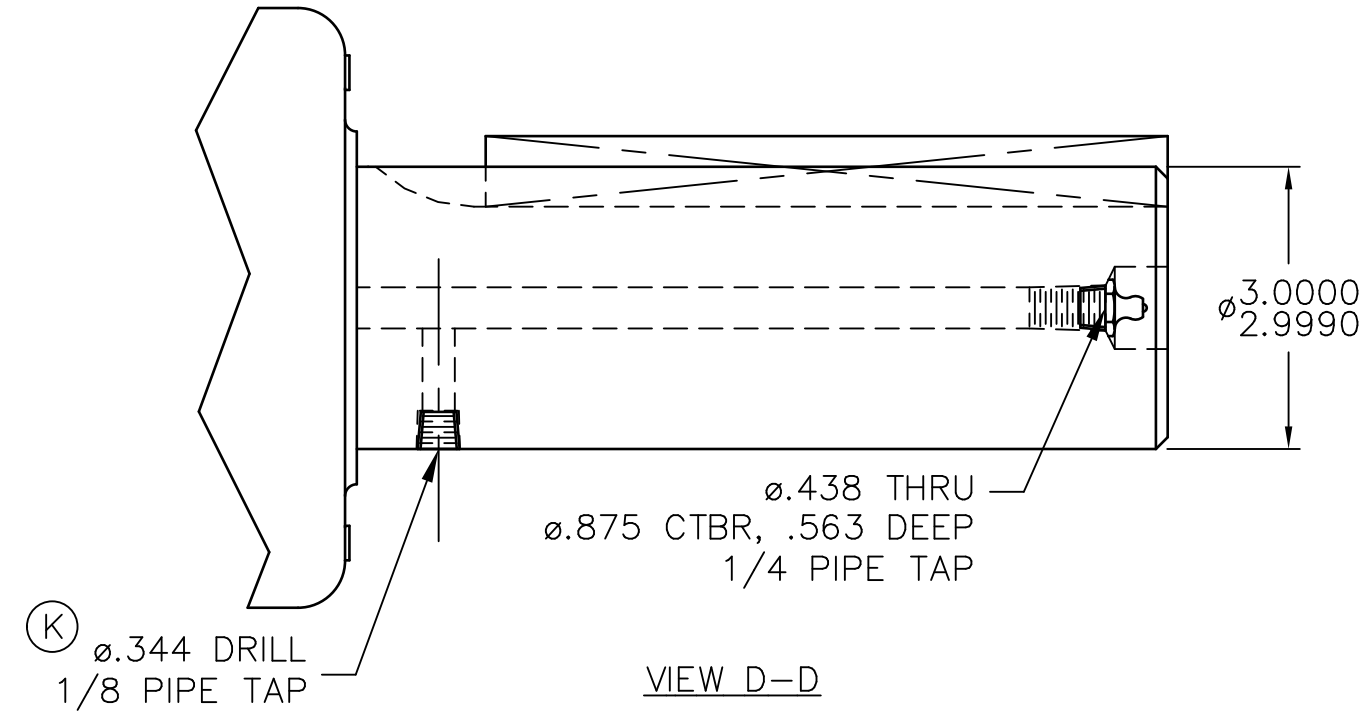


VIEW A-A

ASSEMBLY NUMBER	SHAFT NUMBER	VIEW	BRG NUMBER	VIEW
SP114P101	A5190A0	B-B	M1985A	B-B
SP114P104	A5190A0	B-B	M1985A	B-B
* SP114P106	A5190A0	B-B	M1969A	A-A
* SP114P107	A5190BZ	C-C	N/A	N/A
* SP114P108	A5190A0	B-B	M1985A	B-B
SP114P109	A5190A0	B-B	M1985A	B-B
SP114P111	A5190A0	B-B	M1985A	B-B
SP114P114	A5190B	D-D	M1985	B-B
SP114P118	A5190A0	B-B	M1985A	B-B



VIEW B-B



VIEW D-D