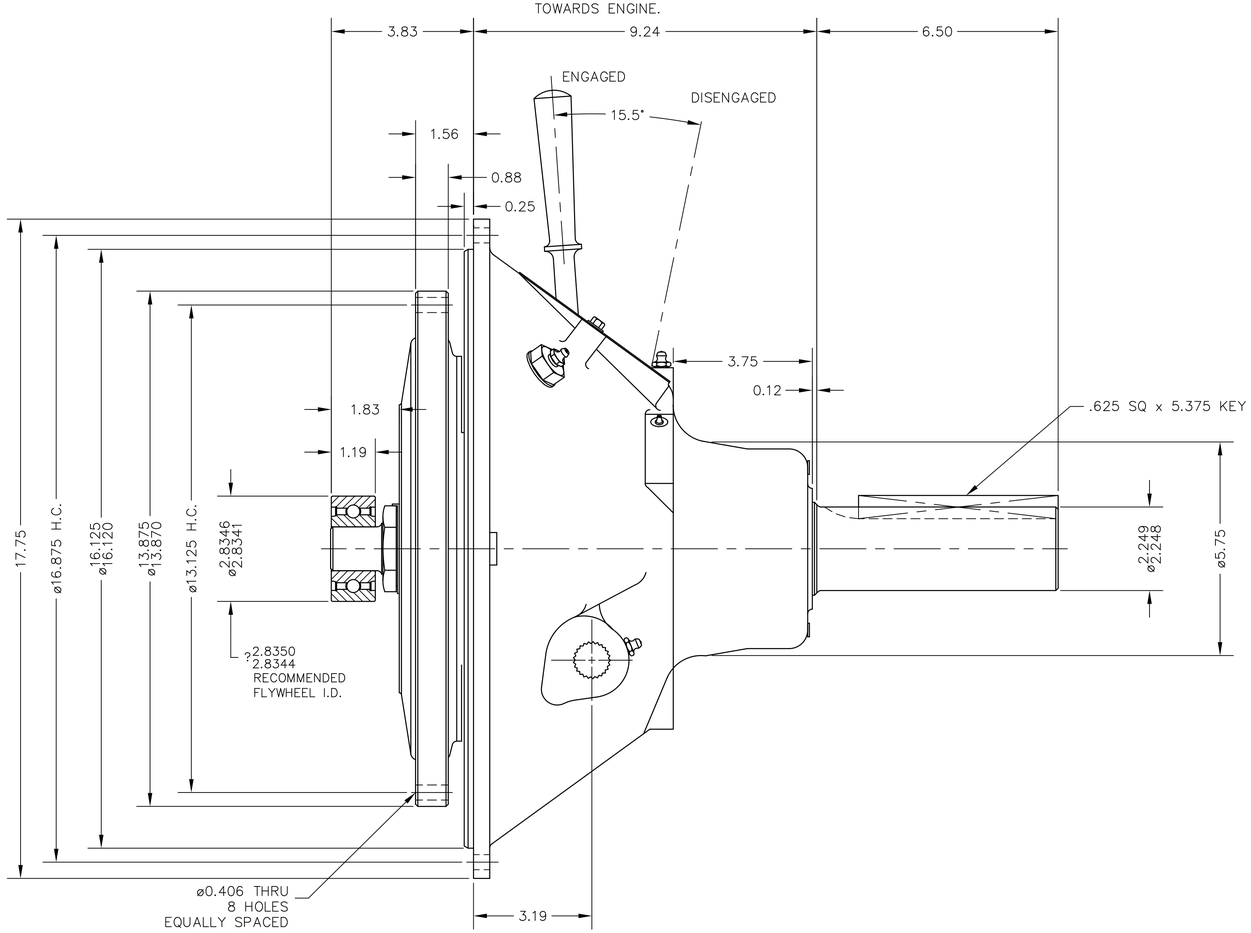
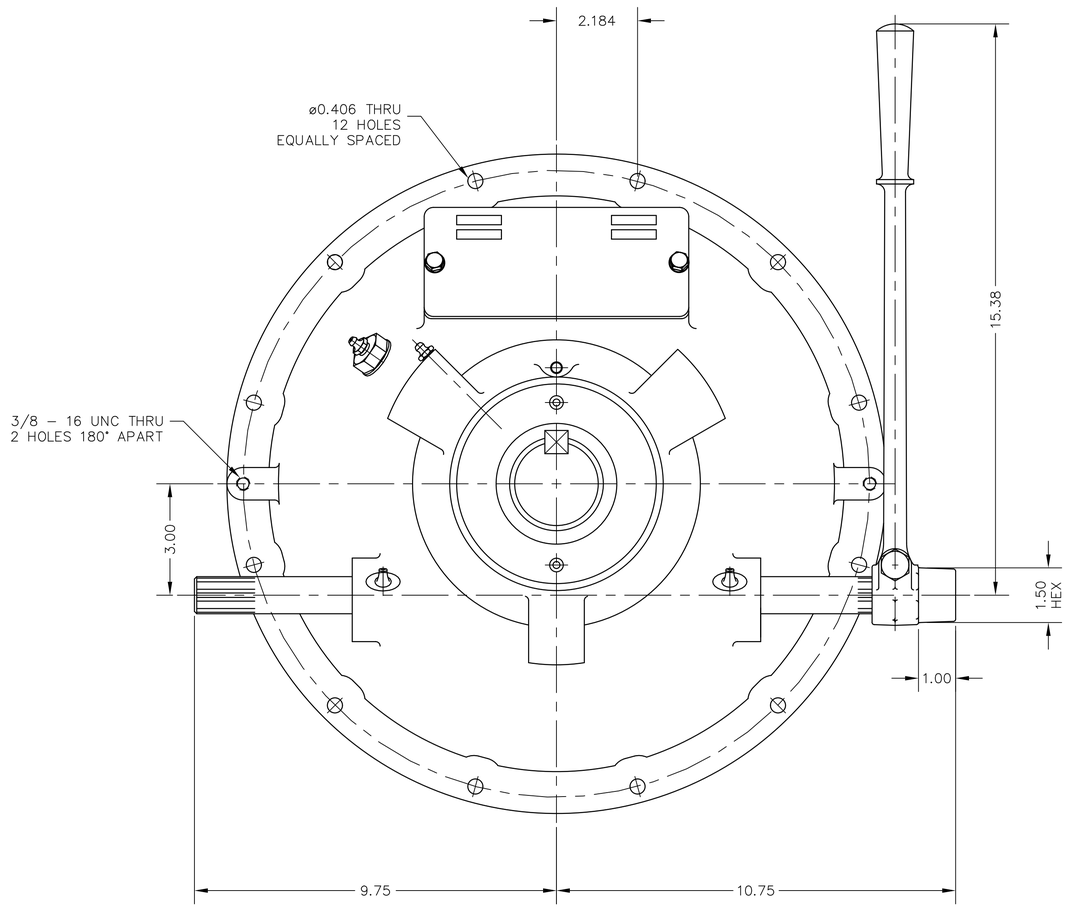
NOTE:
TO INSURE NO PRELOAD ON SHIFTING MECHANISM. HAND LEVER POSITION SHOULD BE SLIGHTLY PAST VERTICAL POSITION OR TOWARDS ENGINE.





GENERAL NOTES:
a.) REFER TO BILL OF MATERIAL WHEN ORDERING PARTS.
b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.

UNLESS OTHERWISE SPECIFIED
MACHINED DIMENSIONS
X.X ±0.030
X.XX ±0.010
X.XXX ±0.005
ALL ANGULAR TOLERANCES ±1°
GEOMETRIC TOLERANCING PER ASME Y14.5M 1994

WEIGHT LBS. | WR² LBS./IN.²
FIRST USE
ASSY. SP111P330
MODEL SP111HP3

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INCH
THIRD ANGLE PROJECTION

MATERIAL
SIMILAR TO SP111P307
HEAT TREAT
NAME SP111HP3 POWER TAKE-OFF

DATE 12-06-05
SCALE 38 = 1
DRN. DJH
CHK. JTS
APPD. JTS

TWIN DISC
INCORPORATED
RACINE, WI 53403 – USA

SP111P330

DWG SIZE D | SHT. 2 OF 2 | REV D

F E D C B A
6 5 4 3 2 1