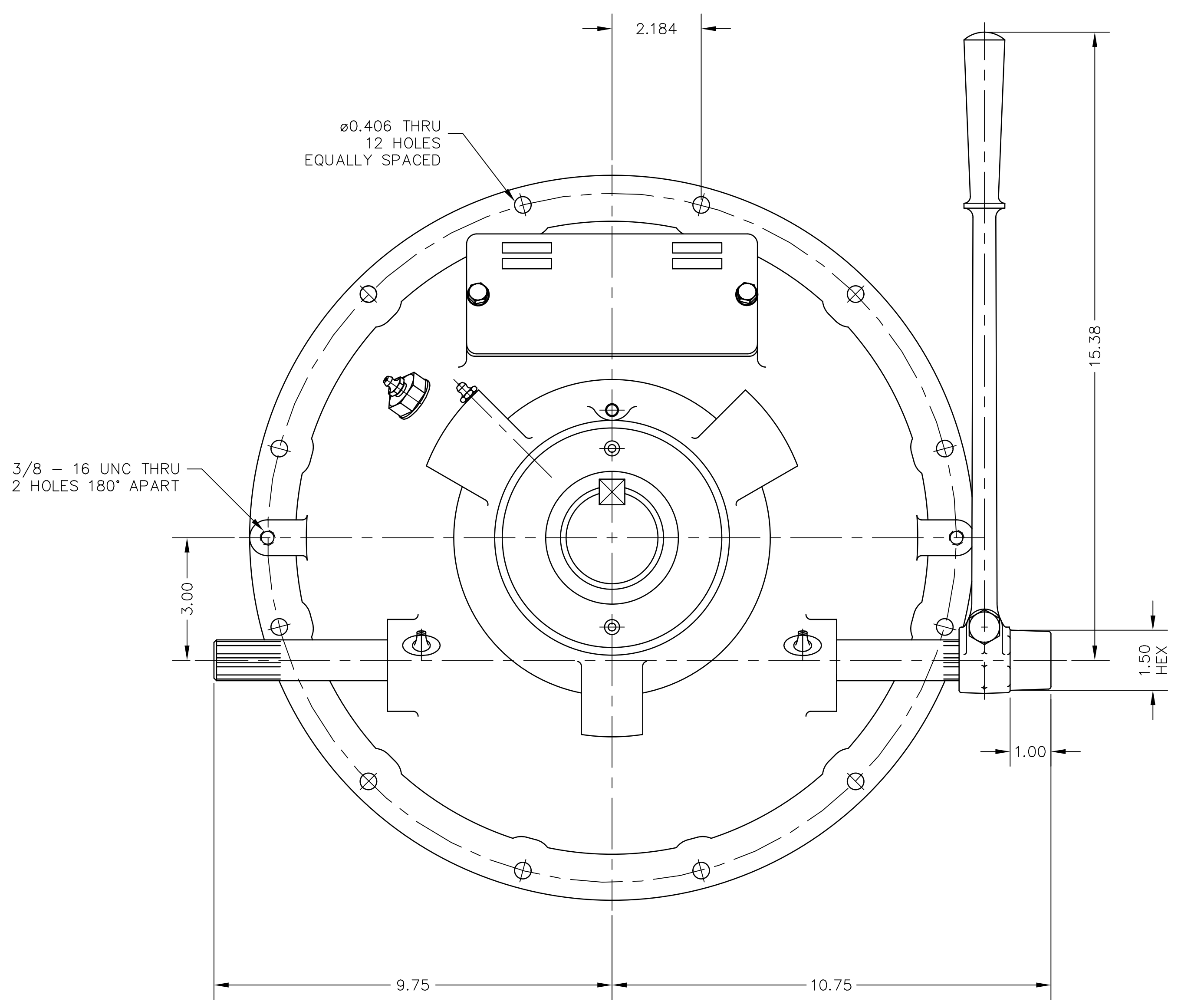
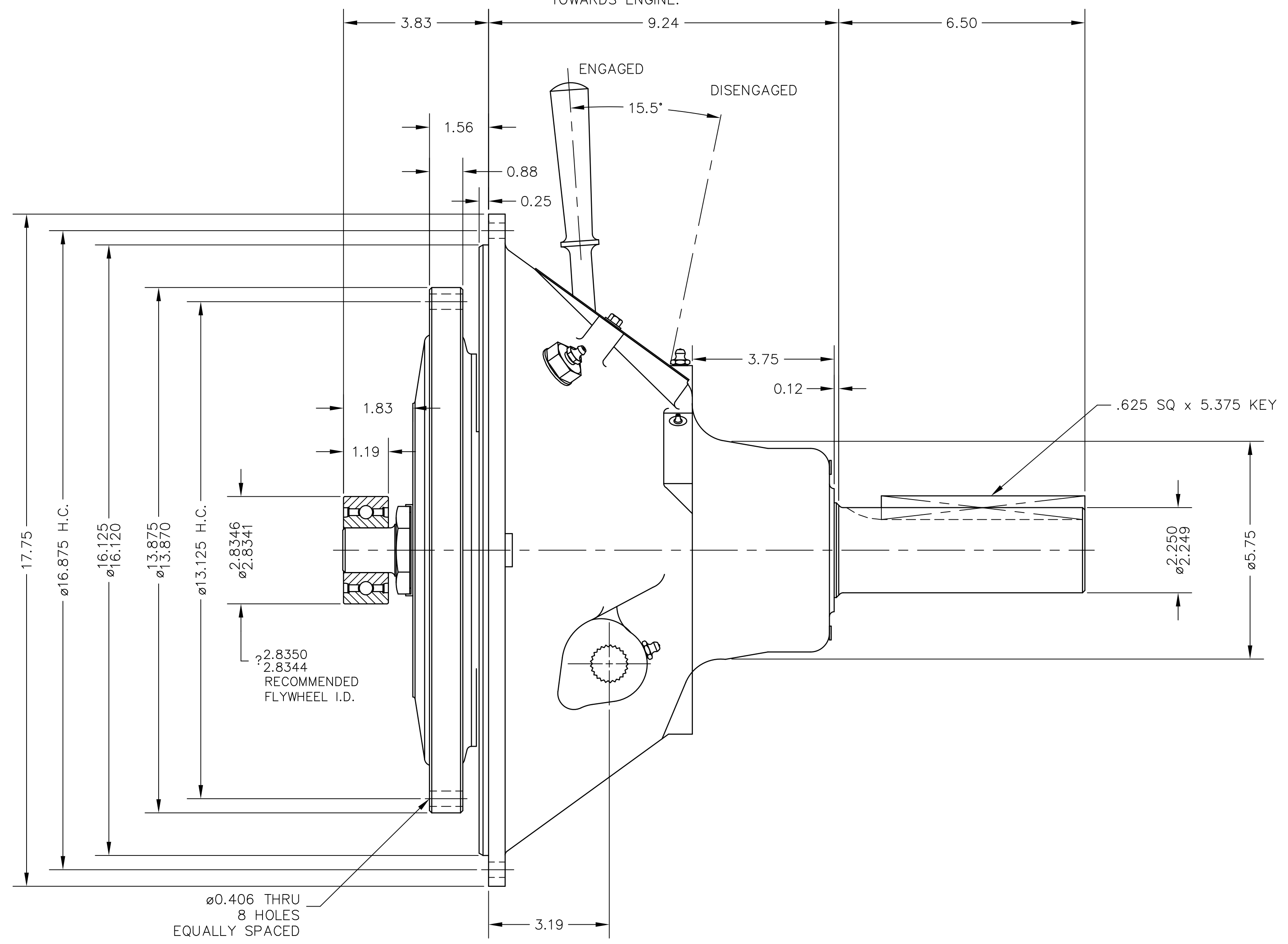


NOTE:
TO INSURE NO PRELOAD ON SHIFTING
MECHANISM. HAND LEVER POSITION SHOULD
BE SLIGHTLY PAST VERTICAL POSITION OR
TOWARDS ENGINE.



GENERAL NOTES:
a.) REFER TO BILL OF MATERIAL WHEN ORDERING PARTS.
b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.

ALL REFERENCES TO
SP111P303 AND SP111P331 WERE
MOVED TO A SEPARATE DWG.

UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X.X ±0.030 X.XX ±0.010 X.XXX ±0.005 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994.	WEIGHT	MR ²	FIRST USE	INCH	MATERIAL	HEAT TREAT	DATE	TWIN DISC INCORPORATED RACINE, WI 53403 - USA	
	LBS.	LBS./IN ²	ASSY. SP111P301 MODEL SP111HP3				5-20-93		
NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATE THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.	THIRD ANGLE PROJECTION			SIMILAR TO	NAME	DRN.	SCALE	SP111P301	
X9582				SP111HP3 POWER TAKE-OFF	F.CURTIS	.50 = 1			
							APP'D.	DWG SIZE	REV
							J.M.SABEE	D	J
								SHT.	
								2 OF 2	