



***For Your Convenience: This Twin Disc  
File Is Shared By Diesel Parts Direct***

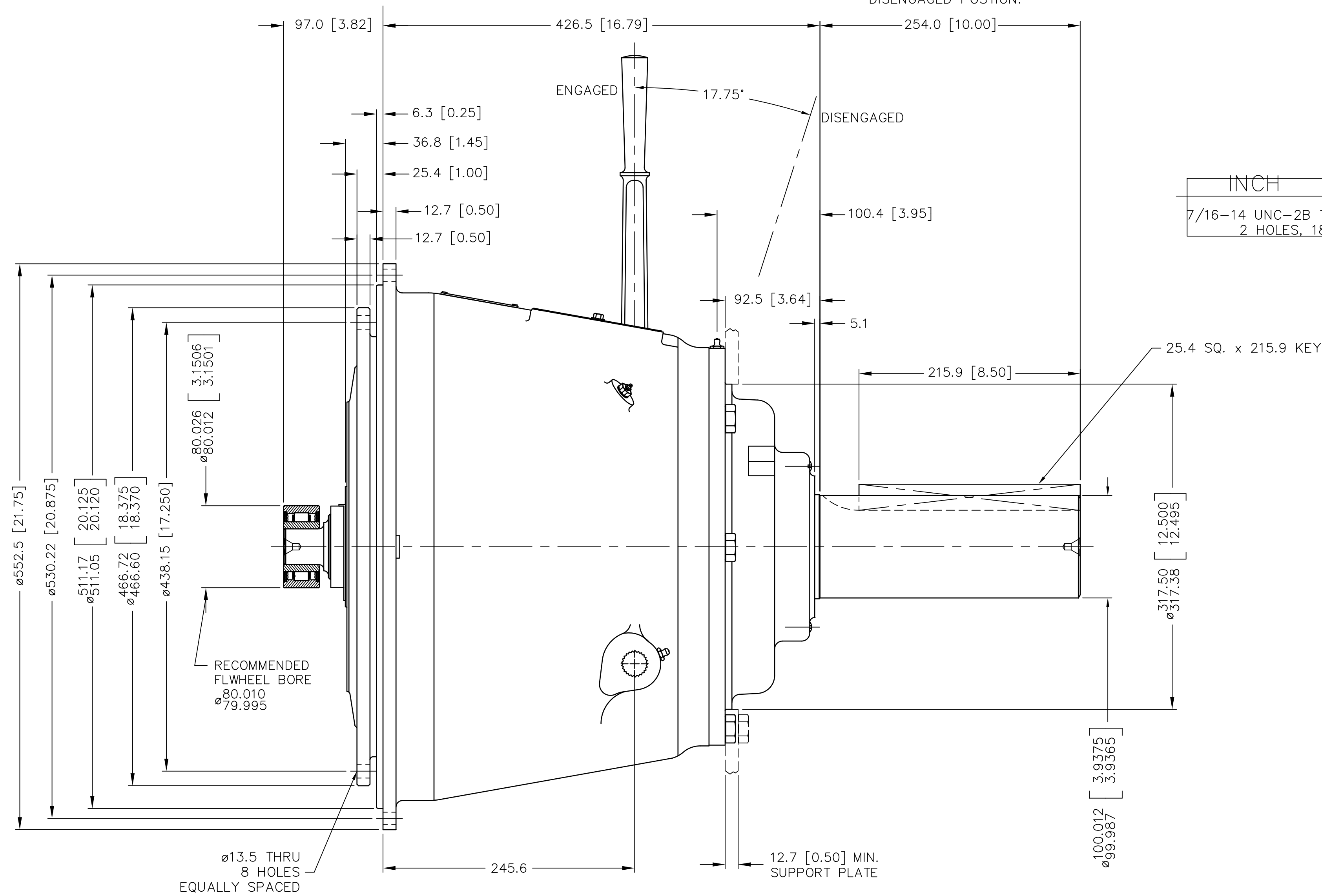


**YOUR ONE STOP SUPERSTORE FOR DIESEL ENGINE PARTS**

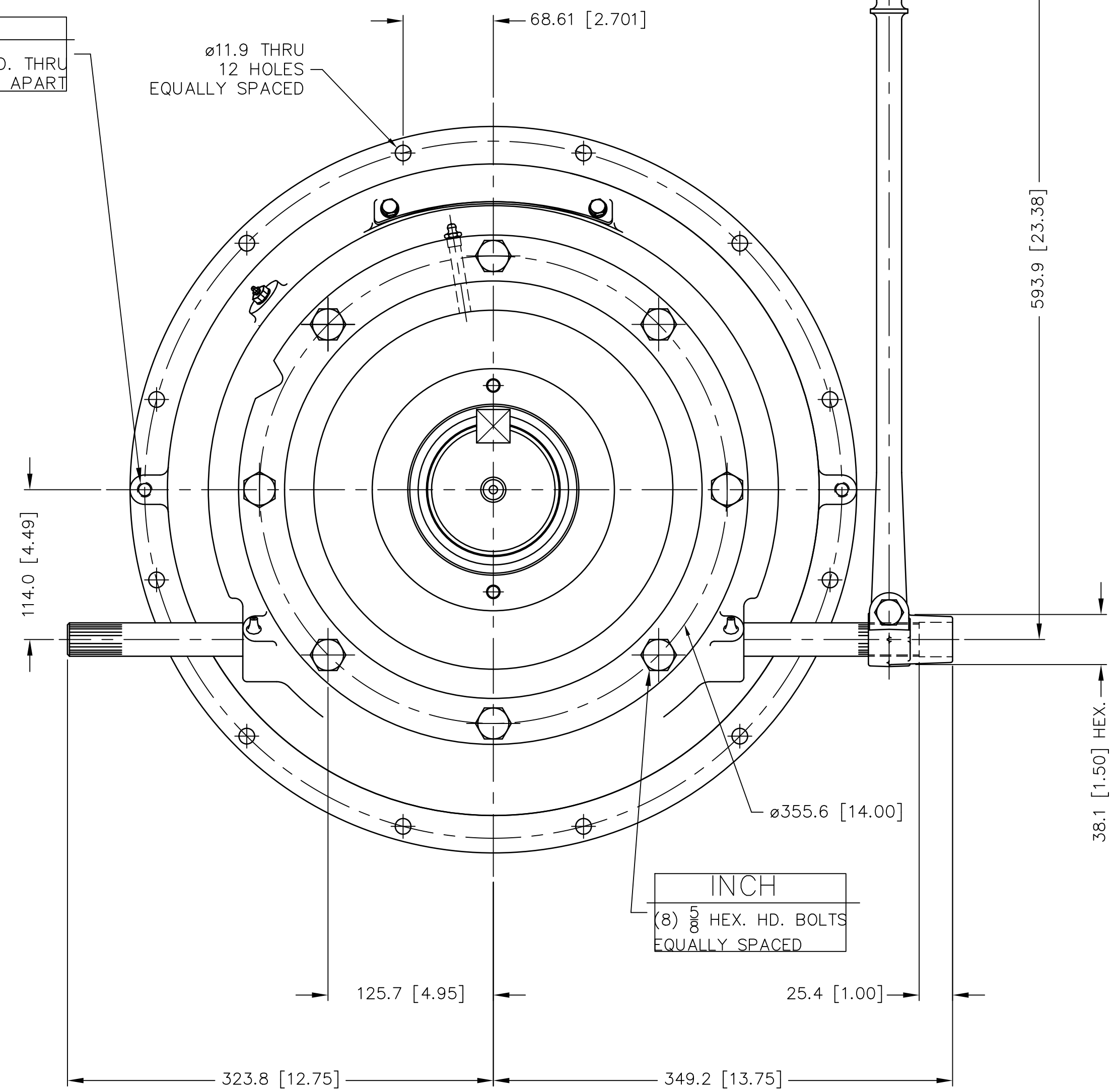
**SHOP NOW**

6  
5  
4  
3  
2  
1

NOTE:  
TO INSURE NO PRELOAD ON SHIFTING  
MECHANISM. HAND LEVER POSITION IN  
THE ENGAGED POSITION SHOULD BE  
VERTICAL OR SLIGHTLY OVER CENTER OF  
DISENGAGED POSITION.




INCH  
7/16-14 UNC-2B THD. THRU  
2 HOLES, 180° APART



INCH  
(8) 5/8 HEX. HD. BOLTS  
EQUALLY SPACED

GENERAL NOTES:

- a.) REFER TO BILL OF MATERIAL LIST WHEN ORDERING PARTS.
- b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.
- c.) A SUPPORT PLATE MUST BE USED.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE mm MACHINED DIMENSIONS X. ±0.75 X.X ±0.25 X.XX ±0.13 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	WEIGHT	WR <sup>3</sup>	FIRST USE	<div>METRIC</div> <div>THIRD ANGLE PROJECTION</div>	MATERIAL	HEAT TREAT	DATE 06/12/96	TWIN DISC INCORPORATED RACINE, WI 53403 - USA					
	kg	N·m <sup>2</sup>	ASSY. IB314P112 MODEL IB314P1					SCALE .38 = 1					
	NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC. INCORPORATE THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.							DRN. RDW	IB314P112				
								CHK. TRL					
								APPD. JMS		DWG SIZE A1	SHT. 2 OF 2	REV E	