

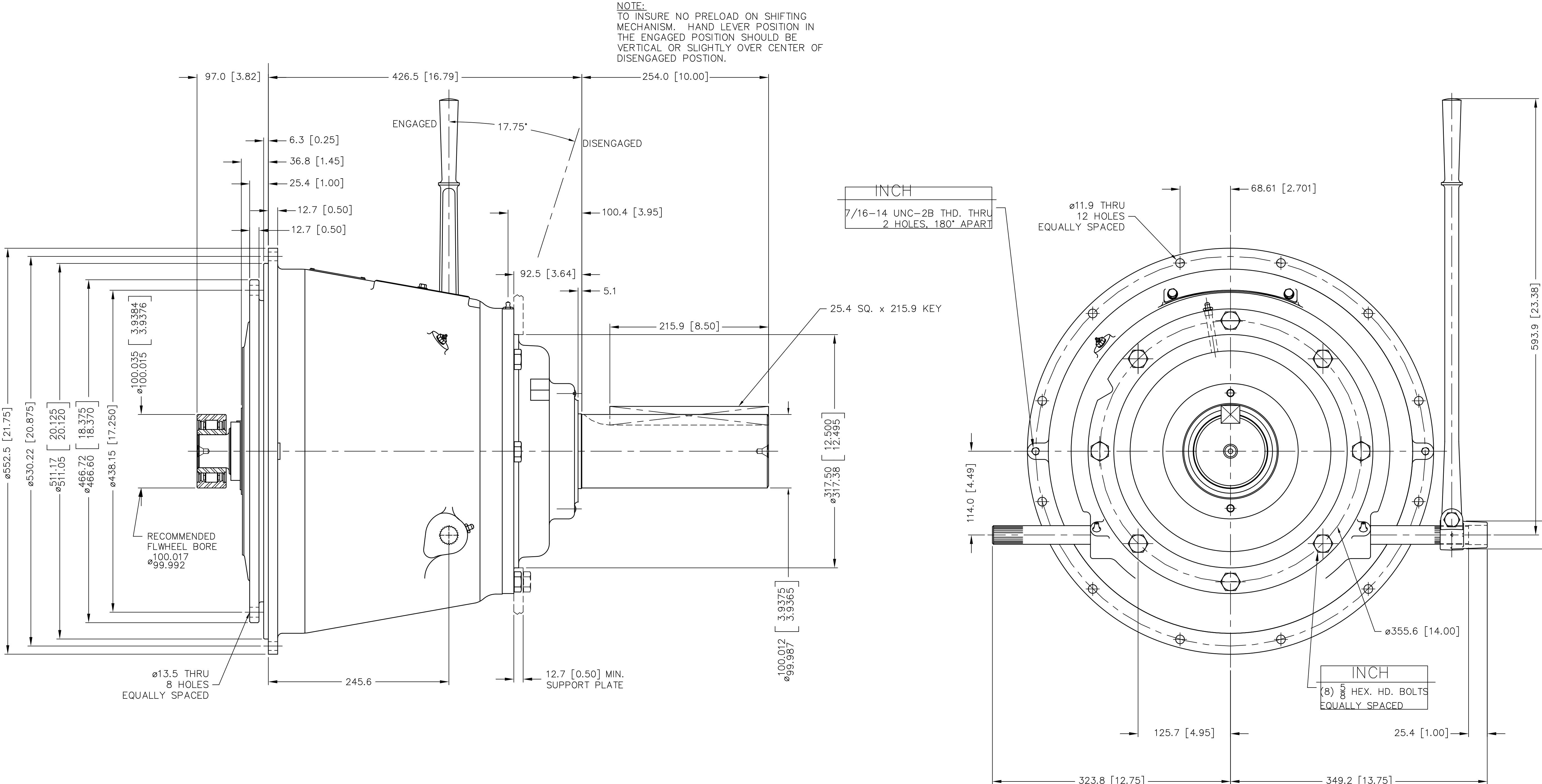


***For Your Convenience: This Twin Disc  
File Is Shared By Diesel Parts Direct***




**YOUR ONE STOP SUPERSTORE FOR DIESEL ENGINE PARTS**

**SHOP NOW**



- GENERAL NOTES:
- a.) REFER TO BILL OF MATERIAL LIST WHEN ORDERING PARTS.
  - b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.
  - c.) A SUPPORT PLATE MUST BE USED.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE mm MACHINED DIMENSIONS X ±0.75 X.X ±0.25 X.XX ±0.13 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994										WEIGHT	WR <sup>2</sup>	FIRST USE		METRIC	MATERIAL	HEAT TREAT	DATE	TWIN DISC INCORPORATED RACINE, WI 53403 - USA					
										kg	N·m	ASSY. IB314P103	06/12/96										
										MODEL IB314P1		.38 = 1											
												DRN.											
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																APPR.	JMS	DWG	A1	SHT.	2 OF 2	REV	D