



GENERAL NOTES:

- a.) REFER TO BILL OF MATERIAL LIST WHEN ORDERING PARTS.
- b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.

ASSY. NO.	SHAFT NO.	BEARING NO.	A	B	C
IB314P001	B5837	M2529	3.1506 3.1501	3.1500 3.1494	1.3750 1.3700
IB314P003	B5837A	M2713	3.9384 3.9378	3.9377 3.9367	1.5575 1.5575

- NOTES:  
A.) BEARING O.D.  
B.) RECOMMENDED FLYWHEEL I.D.  
C.) BEARING WIDTH

NOTICE! THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTERESTS OF TWIN DISC, INCORPORATED RACINE, WI 53403 - USA  THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.	MATERIAL	WEIGHT LBS. IN	UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X.X ±0.030 X.XX ±0.010 X.XXX ±0.005 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ANSI Y14.5M 1982	DATE 01-28-00 SCALE .38 = 1 DRN. DJH CHK. JTR APPD. JTS
	HEAT TREAT	FIRST USE	ASSY. MODEL IBF314OP0	
	SURFACE TREATMENT	NAME	POWER TAKE OFF	
	TWIN DISC INCORPORATED RACINE, WI 53403 - USA IB314P001 IB314P003 SHEET 2 OF 2 REV A			